

LAMP® FD30EX SLIDING DOOR SYSTEM Installation Manual

(Outset Type with Two-way soft close)

Part No : FD30EXDHCP-AK

Thank you for selecting our product. Before starting installation, please read this manual thoroughly to ensure correct installation. Please keep this manual at hand for future reference.

ABOUT THE PRODUCT

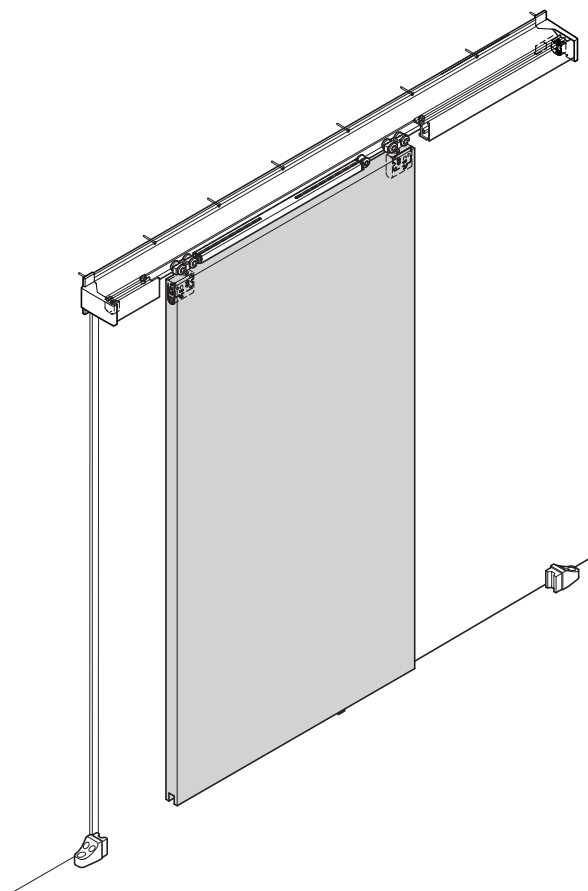
- This product is a parts set for an overlay indoor sliding door system.
- The door closes in a 2 soft motion steps; first slow, then fast, and opens with a 1 step soft motion.
- Easy door installation and adjustment.

SPECIFICATIONS

Max. Door height	2400 mm
Max. Door width	590 – 1000 mm
Min. Door thickness	30 – 36 mm
Max. Door weight	30 kg ※ ¹
Height adjustment range	3mm upward, 4 mm downward
Adjustable height range	± 2 mm

- The closing speed of the soft closing type door may change due to ambient temperature, operating method or installation quality.
- Recommended ambient temperature range is 5 to 40°C.

※¹If a light weight door is applied, you may feel the resistance of the soft closer when opening the door.



FOR YOUR SAFE WORK AND CORRECT INSTALLATION

Meaning of symbols

 Warning Caution	 Prohibited	 Required
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








WARNING: If not followed, death or serious injury may result.

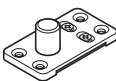
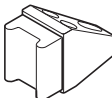


- ❗ This (sliding door system) should be installed by a qualified person. If the system is not installed correctly, the door will not operate smoothly, and may cause injury.
- ❗ It is necessary to manufacture the frame with sufficient strength so that it endures the weight of the door and any impact upon opening/closing the door. Only use designated screws and ensure that they are fastened firmly. A frame with poor strength or loose screws might result in the door falling and causing injury.
- ⊘ Do not try to use this product for anything other than its original purpose. Do not use any part for applications outside of its specification.
- ⊘ Do not disassemble nor modify any parts other than those described in this document.

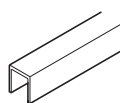
Caution: If not followed injury or damage may result.

- ❗ Make sure to follow the designated dimensions, specifications, and horizontal/vertical angles. Make sure that the frame is not warped, since it may affect the movement of the door.
- ❗ If cutting any parts, make sure to remove any burrs before installation. Also check the upper track for any left-over burrs or scraps and remove these.
- ❗ This product is a part for architectural fittings. After installation, make sure to test the finished product thoroughly to ensure that it is well-functioning and safe. Please inform the end user about general precautions and safety to prevent improper use.
- ❗ Make sure to check the screws for slack at regular intervals (one month from first usage, half a year, and then one time every year is recommended).

COMPONENT PARTS

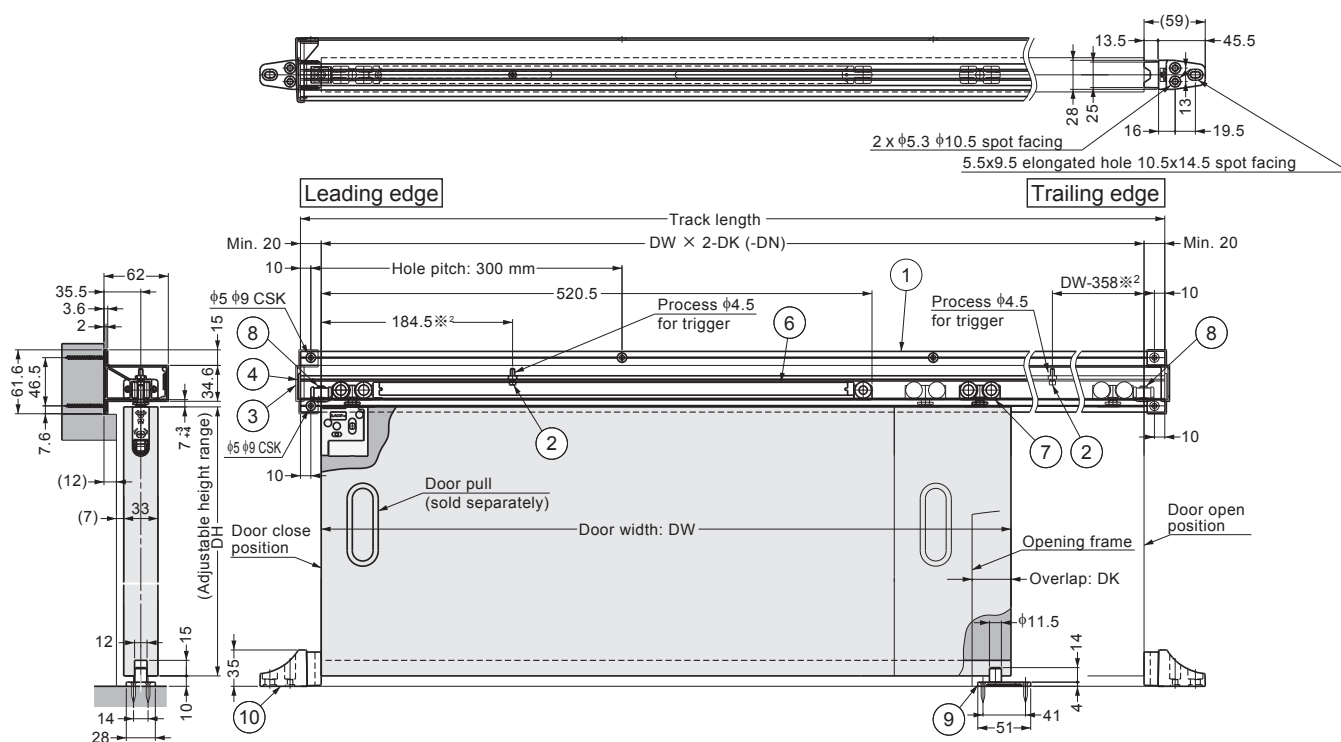
No	①	②	③	④	⑤	⑥	⑦	⑧
Name	Upper track	Trigger (with nit)	Side cover	Stopper plate	Screw for stopper plate	Recessed mount soft closer (two-way)	Recessed roller	Bumper block
Item No.	FD30-TRA	FD30-HATG	FD30-HASC			FD30EX-WRH-DSC	FD30-WRH-N	FD30-HBB
Item	2100/2730mm Hole pitch: 300 mm Pitch end: 10 mm  Accessory screw: Countersunk head tapping screw 4×40				 Accessory screw: Countersunk head screw 4×25 (D6)	 Accessory screw: Pan head tapping screw 3.5×30·····3 pcs	 Accessory screw: Pan head tapping screw 3.5×30·····3 pcs	
			Screws for stopper plate are attached to ③ above. (2 pcs/set)					
Single sliding 	1 pc	2 pcs/set	左右各 1 pc	2 pcs	4 pcs	1 pc	1 pc	2 pcs

№	⑨	⑩	⑪
Name	Floor guide	Door stopper (floor)	Cover cap
Item No.	FD30-HBG	FD30-HTKY	FD30-WRH-CP
Item	 Accessory screw: Countersunk head tapping screw 3.5×30·····4 pcs	 Accessory screw: Bind head tapping screw 4×30·····3 pcs	
Single sliding 	1 pc	2 pcs	2 pcs

No	⑫
Name	Door guide track
Item No.	FD30-HBRT
Item	

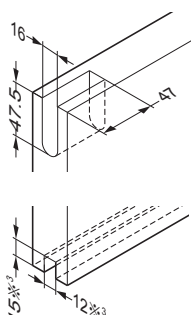
ACCESSORY: SPANNER

INSTALLATION DRAWING (EXAMPLE)

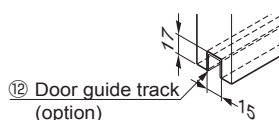


※² For a door of opposite direction, process trigger holes in opposite direction.

Door process dimensions

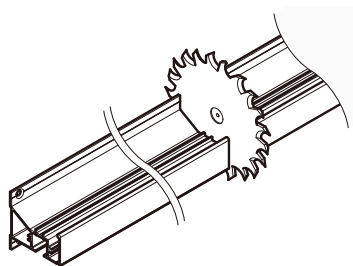


※³ When using door guide track

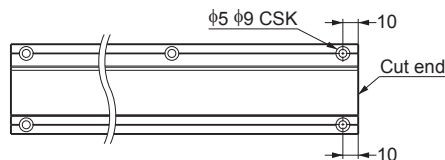


1 Cutting and Providing Hole on Upper Track

Cutting

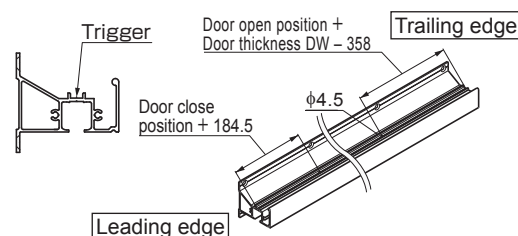


Hole processing



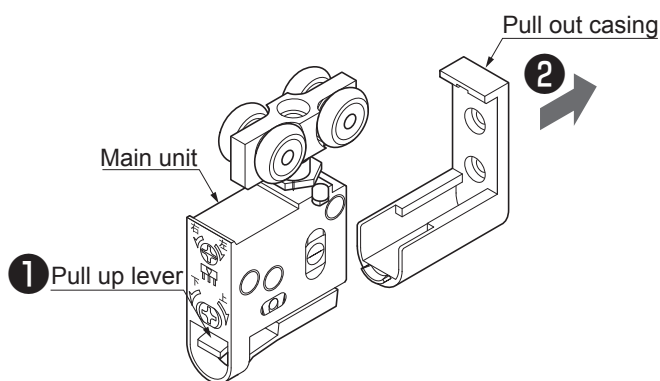
Processing holes for trigger

Take care of the direction of upper track (leading edge, trailing edge).



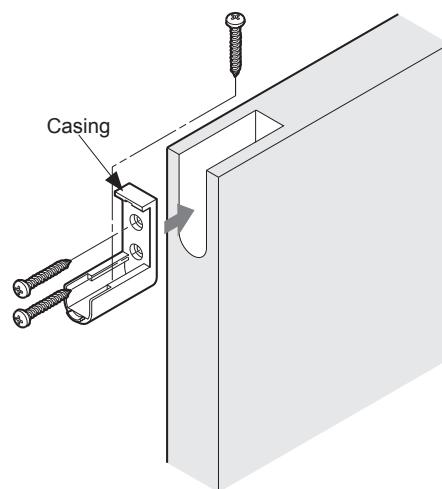
2 Preparation of mounting parts

Recessed roller: Separate main unit from casing.



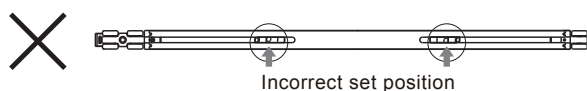
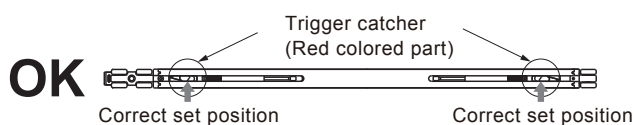
3 Installing Casing

Fasten the casing firmly with the provided screws.

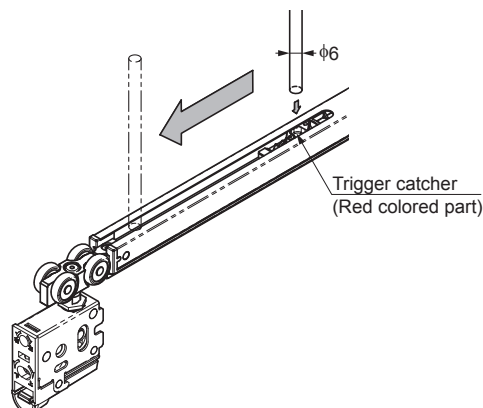


4 Verification Before Installing Soft Closer

Without verification the self closing feature may fail.



If the position is wrong, pull back the trigger catcher to the correct position using a 6mm diameter round bar.



5 Inserting Parts into Upper Track

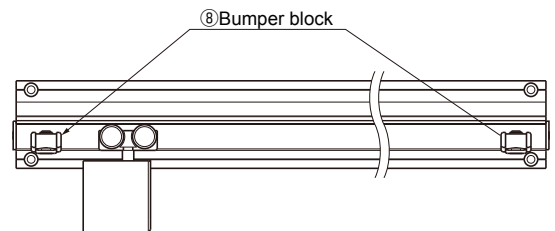
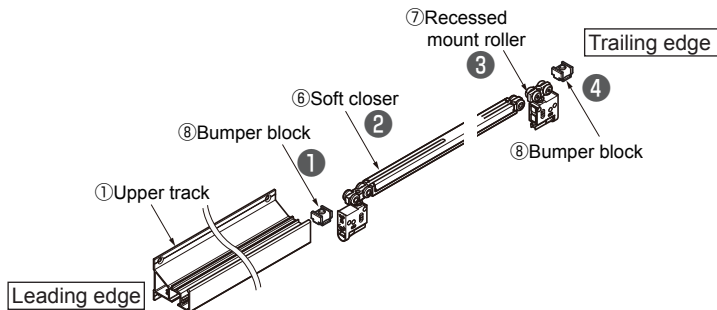
Insert the parts in order from ① to ④ with care of direction.



Remove any dirt or aluminum chips from the track.



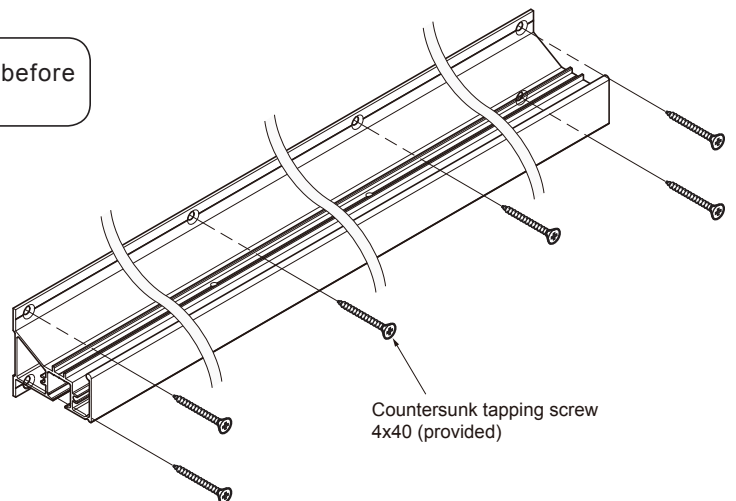
Fasten bumper blocks temporarily to prevent the inserted parts from falling.



6 Fixing Upper Track

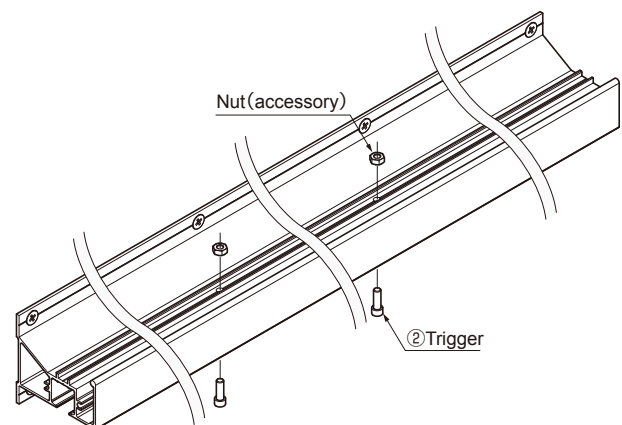
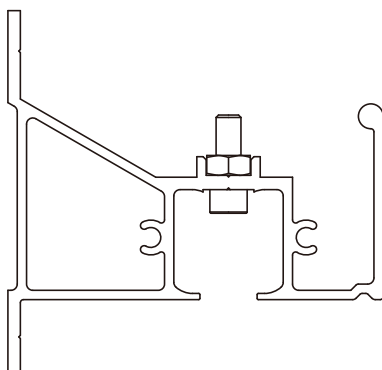


Verify that the upper track is set horizontally before fastening.

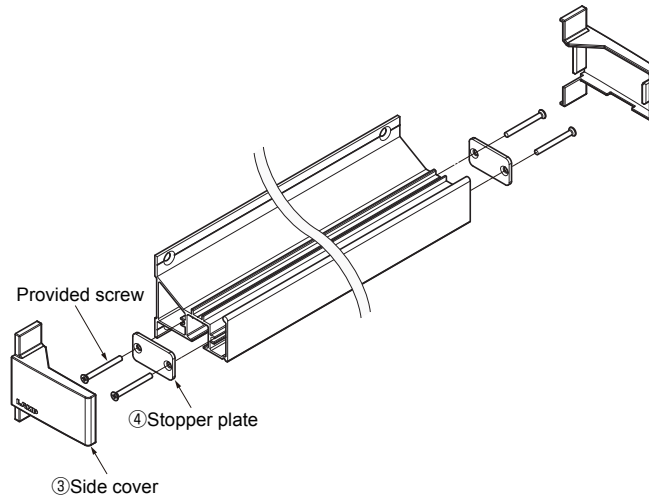


7 Installing Trigger

Fasten triggers to the hole made during procedure 1 with the provided nuts.

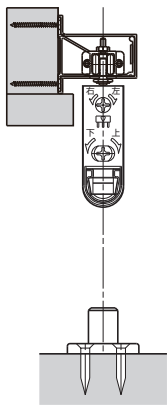


8 Assembling Side Cover

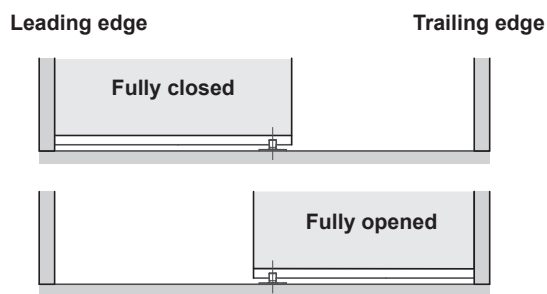


9 Fixing Floor Guide Temporarily

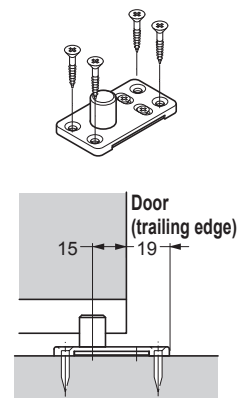
Position floor guide just below the center of upper track.



Position the floor guide so that its roller part stays under the door when it is opened or closed.

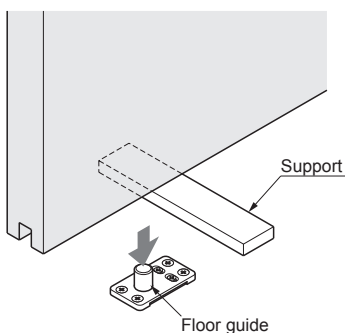


Fasten the four countersunk holes with provided screws.

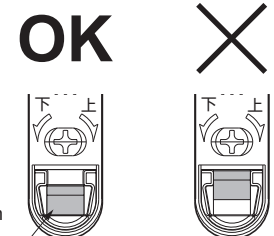
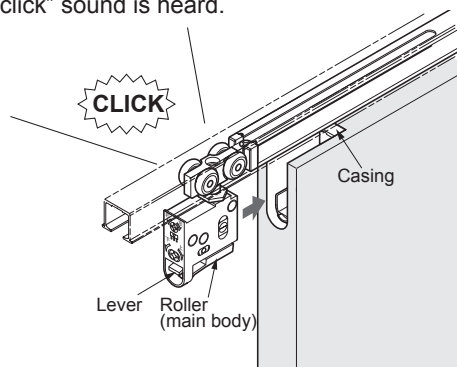


10 Hanging Door

Put a 10 mm support under the door. While holding the door, insert the floor guide into the groove under the door.



Insert the recessed roller into the casing until a "click" sound is heard.



Verify that the roller is not dislocated from the casing, for both door sides.

11 Verification of Soft Closer Operation

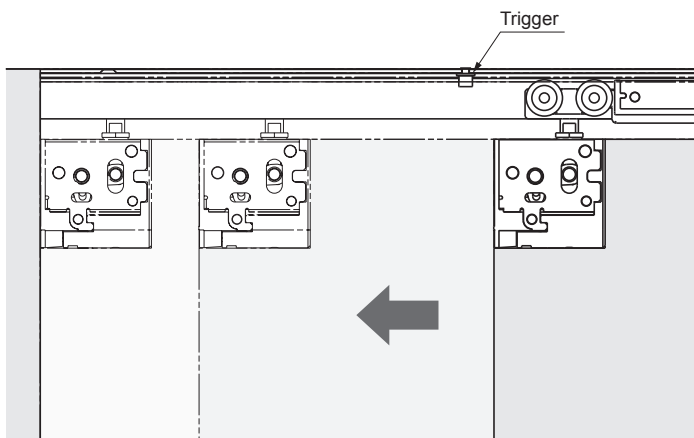
Remove the 10 mm support from under the door.

The soft closer is engaged approximately 100 mm at leading edge (or 50 mm at trailing edge) before the door reaches its final position.

Please refer to the "Troubleshooting" section, when the soft closer does not work correctly.

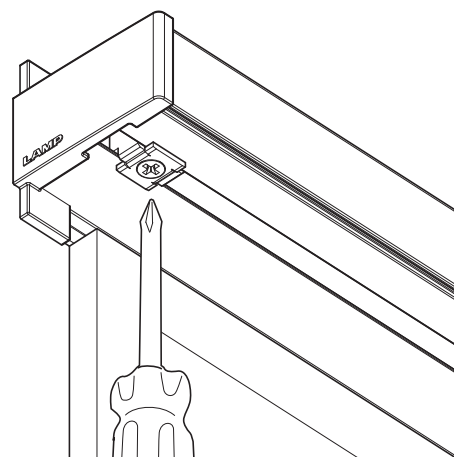
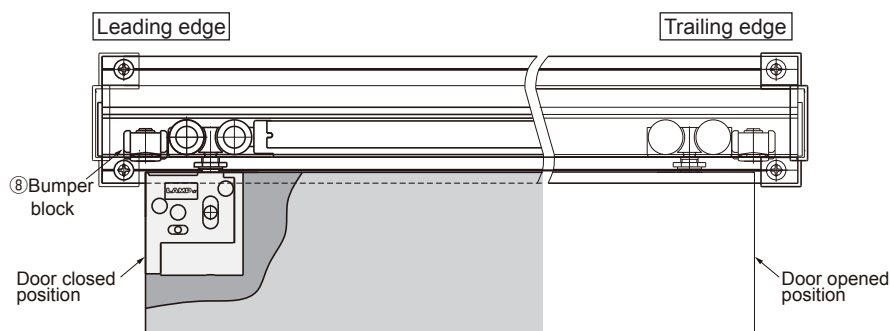


Do not close the door with excessive force. It may cause damage to the soft close mechanism.



12 Fastening Bumper Block

Adjust position of bumper block in the track such that the door stops at the correct positions for both ends.



13 Adjusting Door Position

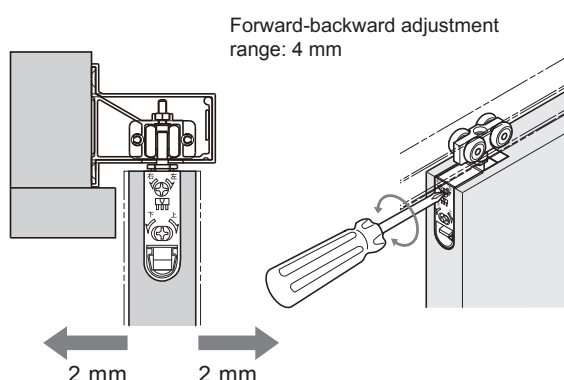
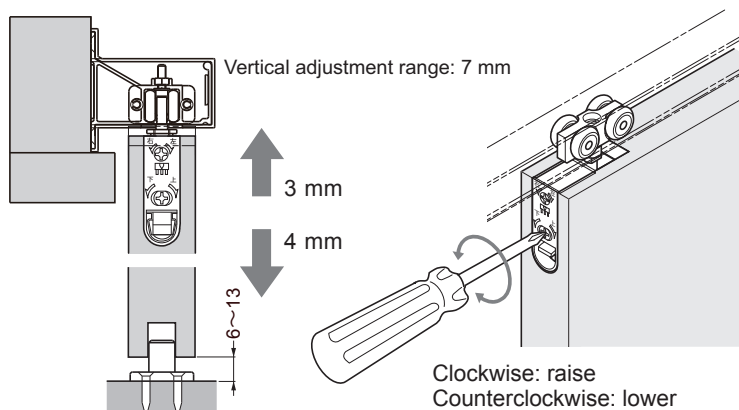
Adjust the door parallel to the upper track with 6-13 mm of clearance between the door and floor.



Do not turn adjustment screw beyond adjustment range.



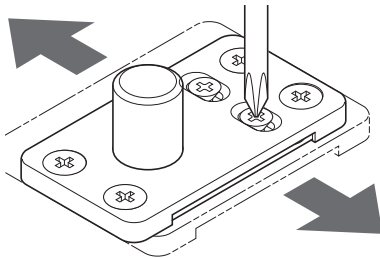
Do not use electric screwdriver.



14 Adjusting the floor guide: adjustment range is 4 mm.

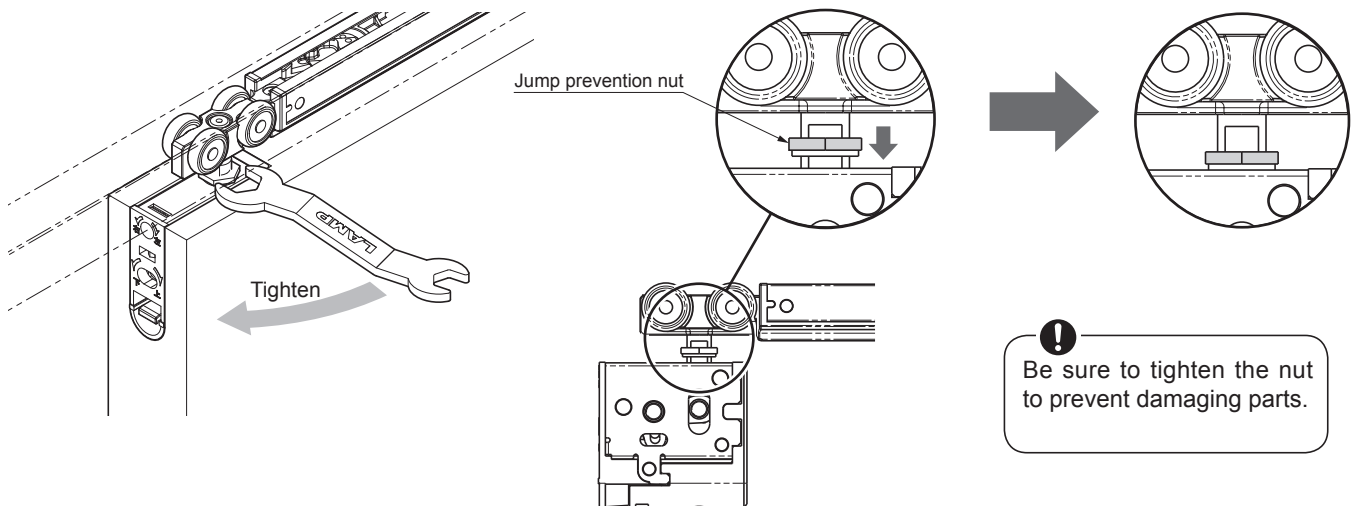
Slowly close and open the door.

If the door does not move smoothly, it is necessary to make a forward-backward adjustment for floor guide and door.



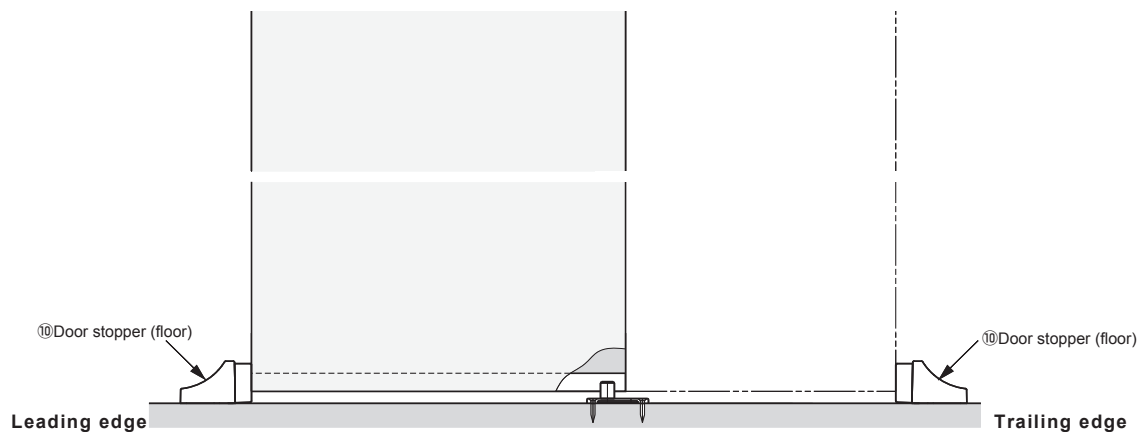
15 Fastening the Jump Prevention Nut

The jump prevention nut is on the hanger bolt of the recessed roller. Tighten the nut with the provided spanner until it contacts the soft closer.



16 Installing door stopper (floor)

Fasten door stoppers at the positions where the door stops.

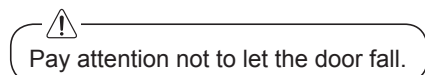


Supplement Supplement How to remove door

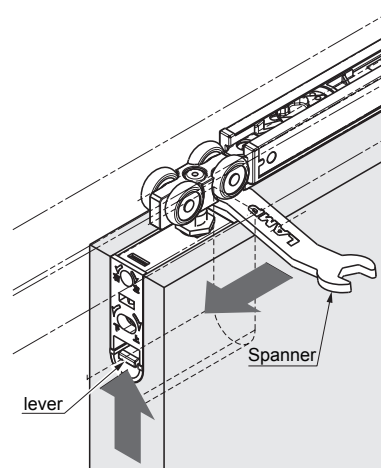
Use a 10mm support under the door.

Then pull out the upper roller main unit from the door while raising the lever.

It will be easier if you slide the hanger bolt with a spanner.



Pay attention not to let the door fall.



Final verification	Verify that all screws are securely tightened, and, verify that all screws have been used.
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PERIODICAL INSPECTION	<ul style="list-style-type: none"> • Clean inside of track. • Check upper and lower gaps between the door and frame. If necessary, adjust the gaps.
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■ TROUBLESHOOTING

Trouble	Checkpoint	Solution
Door stops during soft closing.	Check if door bottom contacts the floor.	Verify that the track fixing screws are not loosened. Then, adjust the door height such that the clearance between the door bottom and floor is 6 - 13 mm.
	Check if upper track is set horizontally.	Using a level gauge, reset upper track horizontally.
	Check if mohair seal is installed.	Reduce the friction between mohair and door.
No soft closing	Check if trigger is installed.	Install trigger to correct position.
	Check if door is closed by excessive force.	Do not close door by excessive force as it may damage soft closer.
	The position of the trigger catcher may become dislocated. (See section 4.)	Check the status of the trigger catcher in P.3 section 4.
Abnormal noise during operation	Check if door bottom contacts the floor.	Verify that the track fixing screws are not loosened. Then, adjust the door height such that the clearance between the door bottom and floor is 6 - 13 mm.
	Check if door touches adjacent parts.	Provide necessary space between door and adjacent objects.
	Check track rollers for aluminum dust.	Remove the track and pull out the roller. Then, clean the roller.
	Check for loose screws retaining the upper track.	Tighten the screw.
Heavy door operation	Check if door touches adjacent parts.	Correct door position to avoid contact with other objects. Adjust position of floor guide or stopper.
	Check if door bottom contacts the floor.	Verify that the track fixing screws are not loosened. Then, adjust the door height such that the clearance between the door bottom and floor is 6 - 13 mm.
Door starts to move.	Check if the upper track is set horizontally.	Using a level gauge, reset upper track horizontally.

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