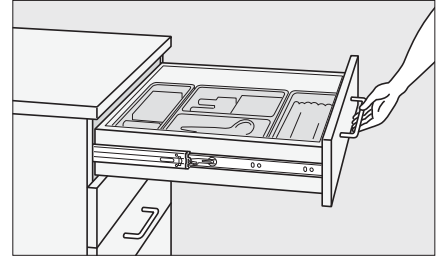




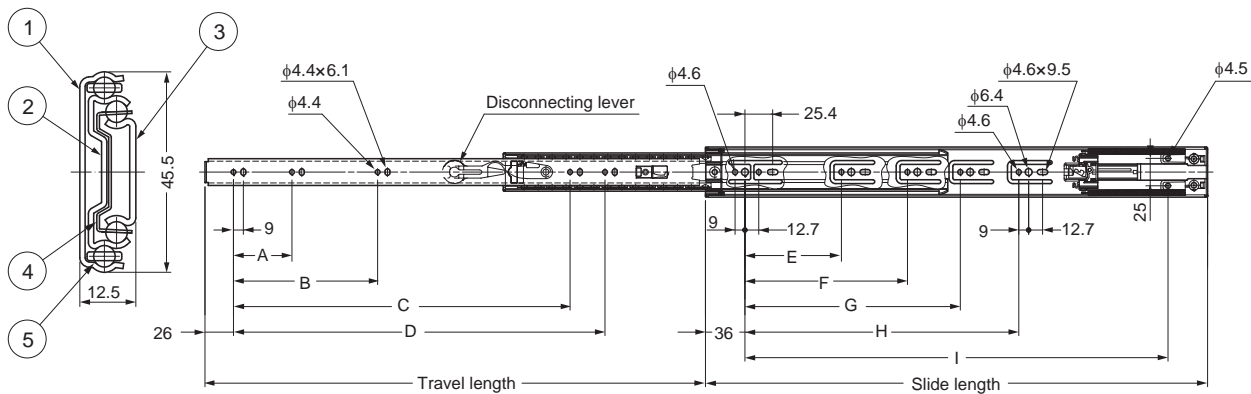
Thank you for selecting our product. Before starting installation, please read this manual thoroughly to ensure correct installation. Please keep this manual at hand for future reference.

### ABOUT THE PRODUCT

- Side mount drawer slide with soft-closing mechanism.
- The drawer is detachable by operating the lever.

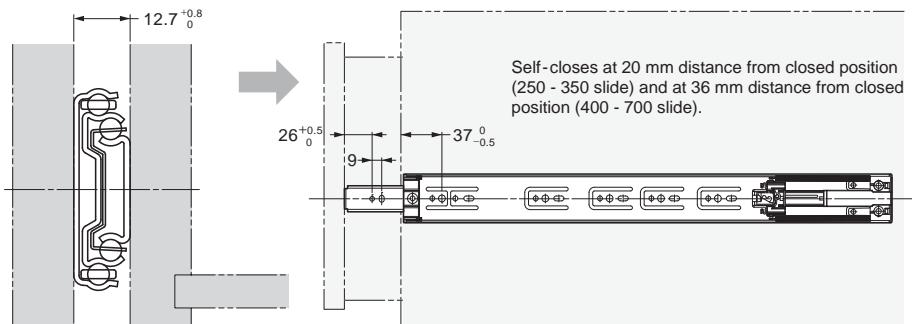


### DIMENSIONS, SPECIFICATIONS



| No. | Part name           |
|-----|---------------------|
| ①   | Outer member        |
| ②   | Intermediate member |
| ③   | Inner member        |
| ④   | Retainer            |
| ⑤   | Balls               |

● Non-handed



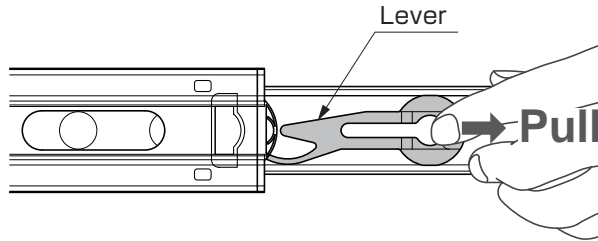
Self-closes at 20 mm distance from closed position (250 - 350 slide) and at 36 mm distance from closed position (400 - 700 slide).

| Item number | slide length | Travel length | A   | B   | C   | D   | E   | F   | G   | H   | I   | Load capacity N(kgf)/pair |
|-------------|--------------|---------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|---------------------------|
| 4670-250    | 250          | 175           | -   | -   | 124 | -   | 87  | -   | -   | -   | 179 | 150(15)                   |
| 4670-300    | 300          | 275           | -   | -   | 174 | -   | 119 | -   | -   | -   | 229 | 200(20)                   |
| 4670-350    | 350          | 353           | 96  | -   | 224 | -   | 119 | 183 | -   | -   | 279 | 250(25)                   |
| 4670-400    | 400          | 404           | 96  | -   | 254 | -   | 119 | 199 | -   | -   | 329 | 250(25)                   |
| 4670-450    | 450          | 455           | 128 | -   | 294 | -   | 119 | 247 | -   | -   | 379 | 300(30)                   |
| 1670-500    | 500          | 505           | 96  | 160 | 344 | -   | 119 | 295 | -   | -   | 429 | 350(35)                   |
| 4670-550    | 550          | 556           | 96  | 160 | 394 | -   | 119 | 215 | 343 | -   | 479 | 400(40)                   |
| 4670-600    | 600          | 606           | 128 | 192 | 444 | -   | 119 | 215 | 343 | -   | 529 | 300(30)                   |
| 4670-650    | 650          | 653           | 128 | 224 | 416 | 494 | 119 | 215 | 343 | 439 | 579 | 300(30)                   |
| 4670-700    | 700          | 704           | 128 | 224 | 480 | 544 | 119 | 215 | 343 | 487 | 629 | 300(30)                   |

## 1 Detaching Slides

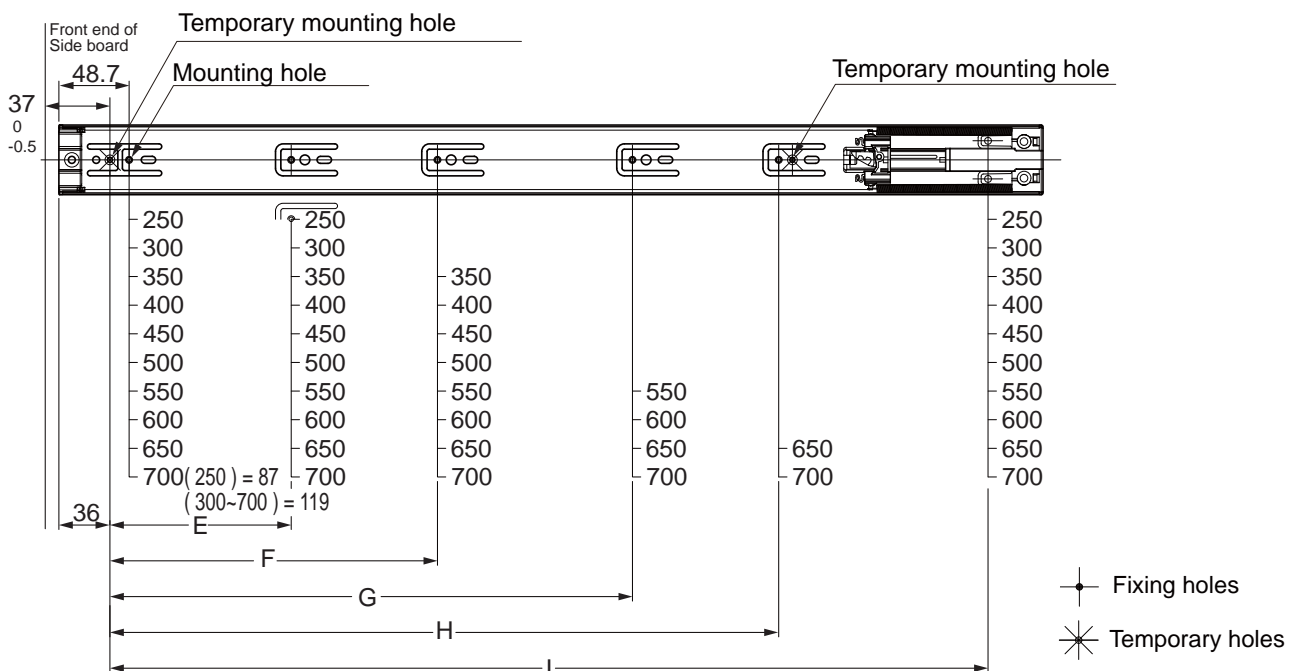
Pull out inner member until it stops, then operate the disconnect lever to detach.

How to detach



## 2 Positioning / mounting Outer Member

Correct installation is necessary to enjoy proper soft-close function. Mount the slides and make adjustments as follows.



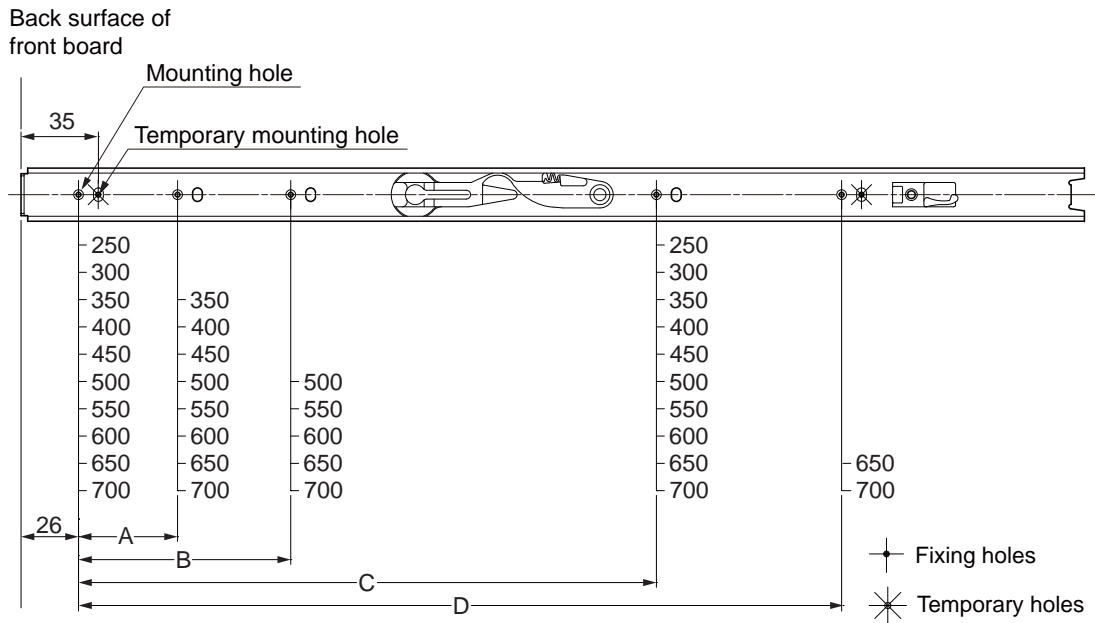
**[1]** Mark the positions of the slides on the inside of the cabinet and fit using the temporary mounting holes to give a little bit of adjustment.

**[2]** Do not fully tighten the screws just yet. Level up and fix using the round holes and tighten all screws.

Notes:

- Move the intermediate member to screw the holes through the access holes.
- Refer to page 1 about the dimensions E, F, and G.

### 3 Positioning / Mounting Inner Member

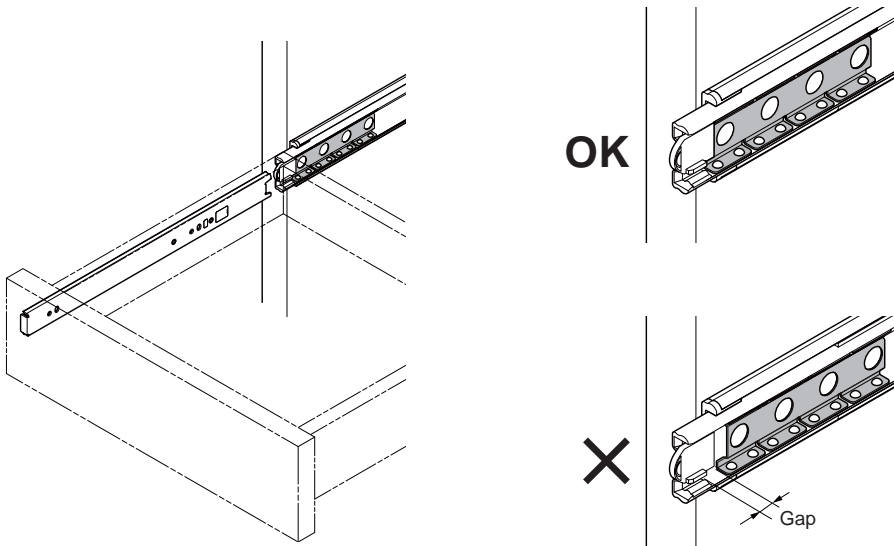


- 【1】 Fit the inner member to the side of the drawer, either on or just below the center line for optimum stability.
- 【2】 Level up and fix using the temporary mounting holes and tighten screws to fixing holes.

Notes:

- Refer to page 1 about the dimensions A to D.

### 4 Insert Drawer to Cabinet



- 【1】 Position ball retainers to the front end.
- 【2】 Insert inner members of drawer to the retainers.
- 【3】 Check slide movement and soft-close motion if it works properly, then make adjustments if necessary.
- 【4】 Fix all screws on all of the slide members.

# MEMO

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